



न्यूक्लियर पावर कॉर्पोरेशन ऑफ इंडिया लिमिटेड
(भारत सरकार का उद्यम)
Nuclear Power Corporation of India Limited
(A Govt. of India Enterprise)
गुणवत्ता आश्वासन निदेशालय
Directorate of Quality Assurance
नाभिकीय ऊर्जा भवन, अणुशक्तिनगर, मुंबई - 400 094
Nabhikiya Urja Bhavan, Anushakti Nagar, Mumbai – 400 094
(CIN U4010MH1987GOI149458)



राकेश कुमार गुप्ता, Rakesh Kumar Gupta,
अधिशासी निदेशक (गुणवत्ता आश्वासन) Executive Director(QA)

Phone: 022-25995030/25558487 ;Fax.No.: 022-25565354
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NPCIL/QAD/ED (QA)/2020/M

October 19, 2020

To,

M/s Honavar Electrodes Pvt. Ltd.,
305-309 , 3rd Floor,
Damji Shamji Industrial Complex,
9, L.B.S. Marg , Kurla (W),
Mumbai - 400 070, India

E-mail : hel@vsnl.com , honavarelectrodes@gmail.com

Kind Attn: Shri V.S.Gawas, DGM (QC)

Sub: Renewal for Approval of M/s Honavar Electrodes Pvt. Ltd. for Manufacturing of three brands of welding consumables.

In response to your request for renewal for approval of your company for manufacture of brands of welding consumables and subsequent review of initial documentation followed by verification of checklist, witnessing of tests, review of test reports and final summary reports as per NPCIL procedure, we enclose herewith a "LETTER OF APPROVAL" of M/s Honavar Electrodes Pvt. Ltd., for the following brands of welding consumables.

Sr.	Brand Name	Classification	Letter of Approval no.
1.	Regular S	E 6013	NPCIL/QAD/APPR/Welding Consumables/489
2.	Ultimate – 18	E 7018	NPCIL/QAD/APPR/Welding Consumables/490
3.	Ultimate – 18SPL	E 7018-1	NPCIL/QAD/APPR/Welding Consumables/491



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NPCIL/QAD/APPR/Welding Consumables/ 489

October 19, 2020

LETTER OF APPROVAL

Sub: Renewal for Approval of M/s Honavar Electrodes Pvt. Ltd. for Manufacturing of welding consumable brands

This is to certify that M/s Honavar Electrodes Pvt. Ltd. for Manufacturing following brand of welding consumable which has been tested (one of the Lot/Batch of this brand is tested during this approval process) in accordance with the classification SFA 5.1 of ASME Section II Part C- Edition 2019 and confirm that the Lot/Batch of this brand meets the requirements stipulated therein.

Name of Vendor : M/s Honavar Electrodes Pvt. Ltd.
Address : 305-309 , 3rd Floor,
Damji Shamji Industrial Complex,
9, L.B.S. Marg , Kurla (W),
Mumbai - 400 070, India

Brand name : **Classification**
Regular S **E 6013**

This renewal of approval is valid upto **September 2025**. Within the approval period, vendor will be subjected to periodic audit by NPCIL or his authorized personnel. Based on the performance in the audits, renewal of approval will be continued upto the validity period. This renewal of approval will also be reviewed in case any qualification problem is brought to our notice.

It is to be noted that this letter is issued for approval of M/s Honavar Electrodes Pvt. Ltd. for manufacturing of the consumable brands as listed above, as per NPCIL Procedure (No: QAD/Proc./Welding Consumables/002 Rev.2) and SFA 5.1 of ASME Section II Part C- Edition 2019 for Non-Nuclear (Conventional) applications. Batch manufacturing and testing is to be performed in both cases of applications i.e. Nuclear and Non-Nuclear use, for each batch/lot of consumables to be supplied for NPCIL jobs as per referencing ASME code and/or purchase specification. It is to be noted that for Nuclear Jobs, Level of Testing shall be Schedule "K" and Lot Classification shall be Class C3 as defined in SFA 5.01 of ASME Sec IIC. For conventional jobs, lot classification and level of testing shall be as used during this approval process.


(R. K. Gupta)

Executive Director (QA)

Cc:
Shri A.K. Deshmukh, AD (QA), Group-2
Shri Anoop Singh, ACE &Head QA (section- M-6)



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अधिशासी निदेशक (गुणवत्ता आश्वासन) Executive Director(QA)

Phone: 022-25995030/25558487 ;Fax.No.: 022-25565354

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NPCIL/QAD/APPR/Welding Consumables/ 490

October 19, 2020

LETTER OF APPROVAL

Sub: Renewal for Approval of M/s Honavar Electrodes Pvt. Ltd. for Manufacturing of welding consumable brands

This is to certify that M/s Honavar Electrodes Pvt. Ltd. for Manufacturing following brand of welding consumable which has been tested (one of the Lot/Batch of this brand is tested during this approval process) in accordance with the classification SFA 5.1 of ASME Section II Part C- Edition 2019 and confirm that the Lot/Batch of this brand meets the requirements stipulated therein.

Name of Vendor : M/s Honavar Electrodes Pvt. Ltd.
Address : 305-309 , 3rd Floor,
Damji Shamji Industrial Complex,
9, L.B.S. Marg , Kurla (W),
Mumbai - 400 070, India

Brand name : **Classification**
Ultimate – 18 **E 7018**

This renewal of approval is valid upto **September 2025**. Within the approval period, vendor will be subjected to periodic audit by NPCIL or his authorized personnel. Based on the performance in the audits, renewal of approval will be continued upto the validity period. This renewal of approval will also be reviewed in case any qualification problem is brought to our notice.

It is to be noted that this letter is issued for approval of M/s Honavar Electrodes Pvt. Ltd. for manufacturing of the consumable brands as listed above, as per NPCIL Procedure (No: QAD/Proc./Welding Consumables/002 Rev.2) and SFA 5.1 of ASME Section II Part C- Edition 2019 for Non-Nuclear (Conventional) applications. Batch manufacturing and testing is to be performed in both cases of applications i.e. Nuclear and Non-Nuclear use, for each batch/lot of consumables to be supplied for NPCIL jobs as per referencing ASME code and/or purchase specification. It is to be noted that for Nuclear Jobs, Level of Testing shall be Schedule “K” and Lot Classification shall be Class C3 as defined in SFA 5.01 of ASME Sec IIC. For conventional jobs, lot classification and level of testing shall be as used during this approval process.

R.K. Gupta
20.10.2020
(R. K. Gupta)

Executive Director (QA)

Cc:

Shri A.K. Deshmukh, AD (QA) Group-2

Shri Anoop Singh, ACE &Head QA (section- M-6)



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Nabhikiya Urja Bhavan, Anushakti Nagar, Mumbai - 400 094

दूरभाष Tel : 022 25995030/25558487 ई मेल e-mail : rk_gupta@npcil.co.in फैक्स Fax : 022 25565354



NPCIL/QAD/APPR/Welding Consumables/ 491

October 19, 2020

LETTER OF APPROVAL

Sub: Renewal for Approval of M/s Honavar Electrodes Pvt. Ltd. for Manufacturing of welding consumable brands

This is to certify that M/s Honavar Electrodes Pvt. Ltd. for Manufacturing following brand of welding consumable which has been tested (one of the Lot/Batch of this brand is tested during this approval process) in accordance with the classification SFA 5.4 of ASME Section II Part C- Edition 2019 and confirm that the Lot/Batch of this brand meets the requirements stipulated therein.

Name of Vendor : M/s Honavar Electrodes Pvt. Ltd.
Address : 305-309 , 3rd Floor,
Damji Shamji Industrial Complex,
9, L.B.S. Marg , Kurla (W),
Mumbai - 400 070, India

Brand name : **Classification**
Ultimate – 18SPL **E 7018-1**

This renewal of approval is valid upto **September 2025**. Within the approval period, vendor will be subjected to periodic audit by NPCIL or his authorized personnel. Based on the performance in the audits, renewal of approval will be continued upto the validity period. This renewal of approval will also be reviewed in case any qualification problem is brought to our notice.

It is to be noted that this letter is issued for approval of M/s Honavar Electrodes Pvt. Ltd. for manufacturing of the consumable brands as listed above, as per NPCIL Procedure (No: QAD/Proc./Welding Consumables/002 Rev.2) and SFA 5.1 of ASME Section II Part C- Edition 2019 for Non-Nuclear (Conventional) applications. Batch manufacturing and testing is to be performed in both cases of applications i.e. Nuclear and Non-Nuclear use, for each batch/lot of consumables to be supplied for NPCIL jobs as per referencing ASME code and/or purchase specification. It is to be noted that for Nuclear Jobs, Level of Testing shall be Schedule "K" and Lot Classification shall be Class C3 as defined in SFA 5.01 of ASME Sec IIC. For conventional jobs, lot classification and level of testing shall be as used during this approval process.

R. K. Gupta
20.10.2020
(R. K. Gupta)

Executive Director (QA)

Cc:

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